

Date: Thursday, 06/11/2008 2:20:53 PM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 43242
 Estimate Number : 10087
 P.O. Number :
 This Issue : 06/11/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : PURCHASED PARTS
 Previous Run : 42509
 Written By :
 Checked & Approved By :
 Comment : Est. A: 02.05.15 New Issue NG

Drawing Name : SIGN ASSEMBLY
 Part Number : D31183
 Drawing Number : D3118 REVC
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 13/11/2008 Qty: 10 Um: 12 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7527

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

C 208111106

(12)

2.0 212072637107 Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Sign Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

8/14/17

(10)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

5081218

(10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST66

8805/12/18

(10)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 43242

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



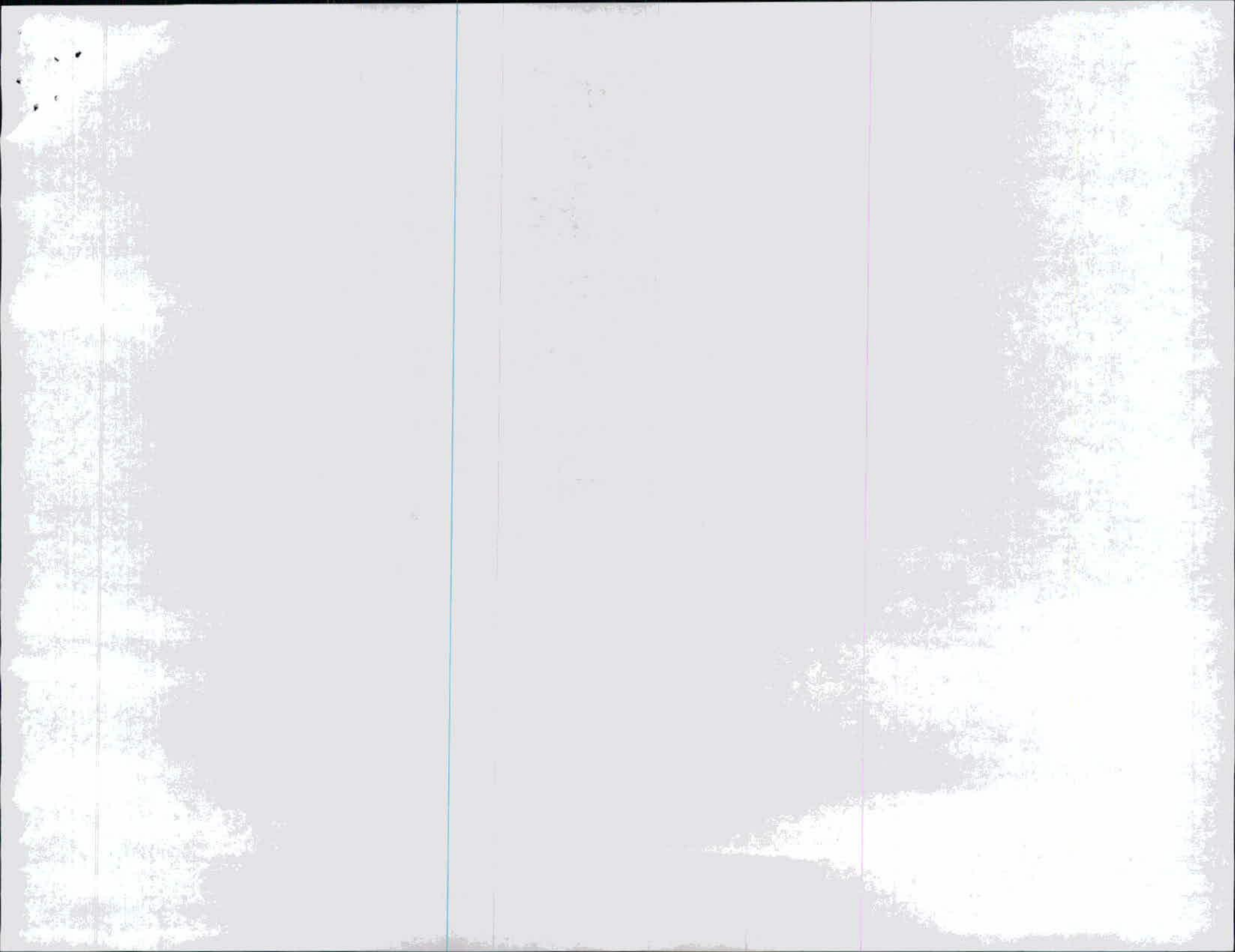
Comment: FINAL INSPECTION/W/O RELEASE

08/12/19 JA

Job Completion

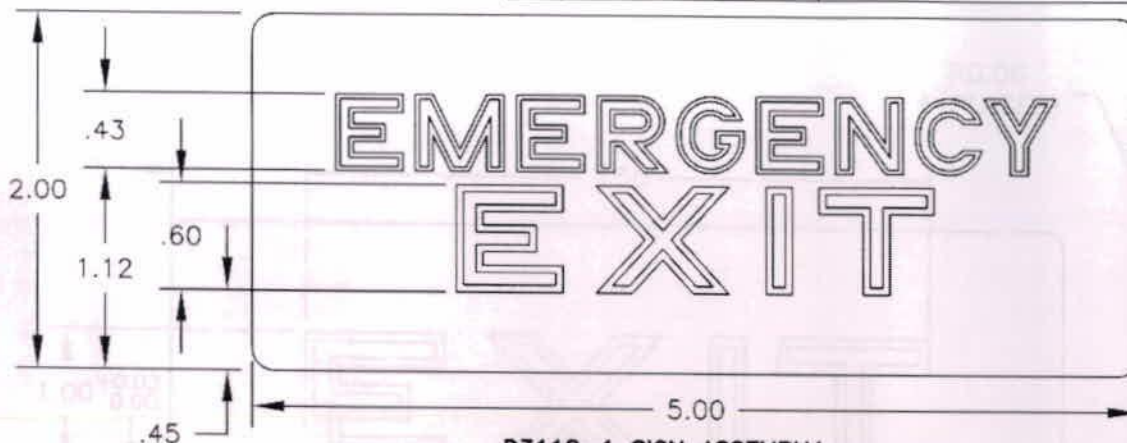
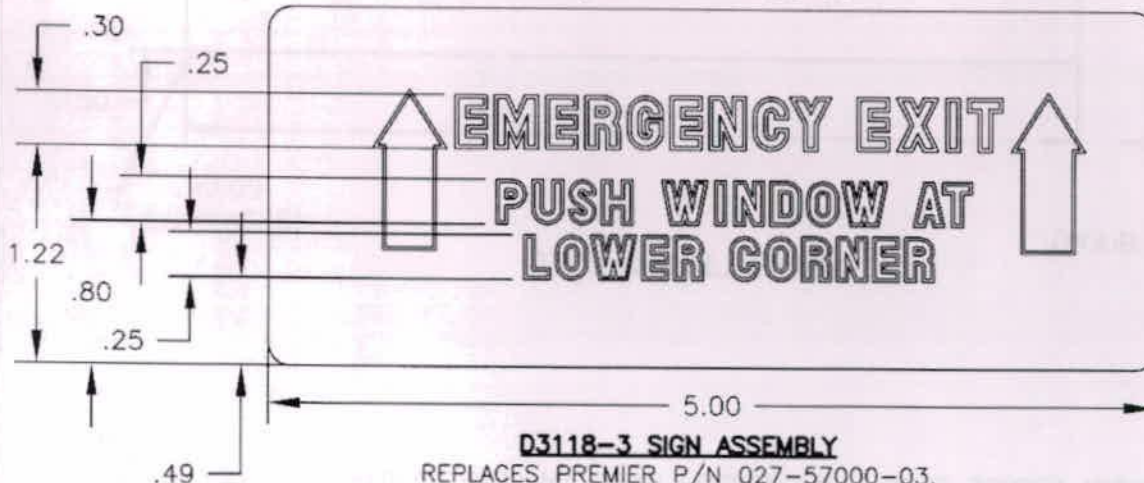


mf 08-12-18



DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
05.03.05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Self-Powered Lighting

Self-Powered Lighting, Inc.

31 Waterloo Avenue

P.O. Box 657

Berwyn, PA 19312

Page Number:

Primary P.O.: PO00007527

SSI ID #: 0007097

Order Date: 11/10/2008

Ship Date: 12/4/2008

PACK SLIP

T: (484) 595-9130 F: (484) 595-9135

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKWSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56183-11433	FED EX EXPRESS	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
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AC/4-ZZ

AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER

3.7ci

BHT212-072-637-107

SERIAL NUMBERS A08-4522-A08-4533

☐ Check box if serial number(s) are the same, else fill in range

Beg # A08-4522 End # A08-4531

SHIP 12/4 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324-0

S
001218

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and limitations specified in 49 CFR 173.424 for radioactive material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 51650

END USER INFO:

DART AEROSPACE LTD, MAINTENANCE

1270 ABERDEEN STREET HAWKWSBURY, ON K6A 1K7 CANADA



31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : P000007527	SPL Order # : 56183-11433
PNR : AC/4-ZZ	S/N : A08-4522-A08-4531
Customer PNR:	Qty. Shipped: 10

5/8/12/18

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

Alana Hillis

Q.C. Personnel



(Seal)

Date:

Dec 16, 2008

